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10847
23 100
000437

D412-705-015
Job Sheet 185786



Part No: D412-705-015

Job Qty: 3 ea

Part Name: Drive Shaft Tunnel Modification



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/2/18

Job Tracking No:

Due Date: 11/23/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A SHEET 19 IPP Rev:B Removed Manufacturing 06-10-03 JLM IPP Rev:C ECN 1052 07-11-05 DD verified by:EC IPP Rev:D ECN 12-670 12.11.07 DD Verified by:JLM IPP REV:E 16.10.05 NOW @ CHG006 DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea	11/23/18	11/23/18	0.00	0.00	Start Up Stores/Pkg-2		NOV 13 2018
110	Packaging	3 pcs	11/23/18	11/23/18	0.00	0.00	Packaging1-4		NOV 13 2018
120	QC	3 pcs	11/23/18	11/23/18	0.00	0.00	QC4		NOV 13 2018
130	Packaging	3 pcs	11/23/18	11/23/18	0.00	0.00	Packaging3-2		NOV 13 2018
135	DC	3 pcs	11/23/18	11/23/18	0.00	0.00	DC		NOV 14 2018
140	QC21-FG	3 Ea	11/23/18	11/23/18	0.00	0.00	QC21		NOV 14 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C3A	Bolt	66 Ea (22 ea)	90-Start up Operation	5041124x51 5127 331x5
AN3C4A	Bolt	9 Ea (3 ea)	90-Start up Operation	3090036
D3256-1	Access Panel	3 Ea (1 ea)	90-Start up Operation	5113249
D3256-3	Gasket	3 Ea (1 ea)	90-Start up Operation	5105174
MS20427M3-3	Rivet	132 Ea (44 ea)	90-Start up Operation	EN130741-4
MS21060-L3K	Nut Plate	66 Ea (22 ea)	90-Start up Operation	5090632x52 5118825x14
MS9321-09	Washer	75 Ea (25 ea)	90-Start up Operation	5095407

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3C3A	66	64	0
	AN3C4A	9	2,024	0
	D3256-1	3	3	0
	D3256-3	3	5	0
	MS20427M3-3	132	1,212	0
	MS21060-L3K	66	198	0
	MS9321-09	75	211	0



Container No: S127377



Part: D412-705-015

Job No: 185786

Serial No/Batch: S127377

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH04-25 Issue 1 of 1 FAA STC ST019941

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Part Specifications

Specifications could not be found.

Plex 11/13/18 11:02 AM dart.quirion.sonia

53.7 PARTS LIST

Qty -011	Qty -013	Qty -015	Qty -017	Qty -019	Qty -021	Qty -023	Part Number	Description
X							D412-705-011	TWIN PAK E-Z ACCESS KIT
1	X						D412-705-013	INTAKE PLENUM ACCESS PANEL KIT
1		X					D412-705-015	DRIVESHAFT TUNNEL MODIFICATION KIT
1			X				D412-705-017	N1 GEARBOX ACCESS PANEL KIT
1				X			D412-705-019	C-BOX OIL COOLER LINE SUPPORT ACCESS KIT
1					X		D412-705-021	OIL PRESSURE TRANSMITTER ACCESS KIT
1						X	D412-705-023	OIL COOLER SUPPORT REMOVABLE LOWER PANEL KIT
	1						D3245-041	ACCESS PANEL ASSEMBLY, LH
	1						D3245-042	ACCESS PANEL ASSEMBLY, RH
	2						D3245-043	DOOR ASSEMBLY
	2						D3245-9	GASKET
	2						D3245-11	GASKET
	2						D3245-13	GASKET
			1				D3255-041	ACCESS PANEL ASSEMBLY, LH
			1				D3255-042	ACCESS PANEL ASSEMBLY, RH
		1					D3256-1	ACCESS PANEL
		1					D3256-3	GASKET
				1			D3259-041	ACCESS PANEL ASSEMBLY, LH
				1			D3259-042	ACCESS PANEL ASSEMBLY, RH
					1		D3307-041	ACCESS PANEL ASSEMBLY
						30	AN3-3A	BOLT
		22	30		6		AN3C3A	BOLT
		3					AN3C4A	BOLT
						30	AN960JD10	WASHER
16		44	36		12		MS20427M3-3	* RIVET
						4	MS21051-L3K	NUT PLATE
8		22	18		6		MS21060-L3K	NUT PLATE
						18	MS21069-L3K	NUT PLATE
		25	30		6		MS9321-09	WASHER

* Acceptable to substitute for MS20615M3-3 rivets. At installation, it is acceptable to use longer rivets if required.

REFERENCE ONLY

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Revision: 5

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Change Record

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Part Number: D412-705-015

Description: DRIVESHAFT TUNNEL MODIFICATION[illegible]

